

# APPLYING YOUR GRAPHICS

Applying simple decals isn't as hard as you may think. Just be sure to follow these simple steps to ensure that your decals are applied thoroughly & correctly.

## PREP:

**(Note:** Isopropyl alcohol evaporates quickly: you must wipe the substrate before it evaporates. The evaporation rate increases in warm and/or windy environments.)



1. Saturate a clean paper towel with isopropyl alcohol (IPA). Mix a ratio of 2 parts IPA to 1 part water.

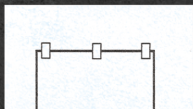


2. Wipe with a lint-free paper towel before the IPA evaporates from the substrate. As the paper towel becomes dirty, discard it. A dirty towel does not remove dirt.

(Make sure the substrate is completely dry. If necessary, use a heat gun to dry out any retained moisture.)

## APPLICATION:

**(Note:** Be sure to apply the graphic immediately after cleaning. Dust and contaminants prevent the adhesive from performing as expected.)



1. Use 1"- 2" strips of masking tape to position decal in proper registry.



2. Apply horizontal tape hinge at the top of the premask.



3. Remove backing paper entirely and allow premask & decal to drape. Using a firm initial squeegee pressure, begin at top center and work down and outward to each edge of masking paper.



4. Remove premask at 180 (pull back on itself). Resqueegee entire decal.